1. Place enclosure on bench or horses.

2. Place damper operator assembly ① in position as shown, aligning 1/4 dia. holes with 1/4 dia. holes in channel which is attached to enclosure front. Fasten operator assembly in place with (2) plastic fasteners ② through operator assembly and channel, using pre-punched holes.

3. Insert damper blade between end gussets, aligning bead with hole shown. Bead and bottom lip of blade must face forward as shown. Hammer drive pins ③ through gusset into blade bead at each end.

NOTE: On damper blades 6'-0" and longer an additional drive pin ③ must be used approximately at center - as shown.

4. Align twist screw of damper operator assembly with slot hinged operating tab of damper blade assembly. Thread twist screw into operating tab slot. DAMPER IS NOW OPERABLE.

GENERAL LAYOUT

PARTS LIST

① DAMPER OPERATOR ASSEMBLY 3-9/16" - E06-14119-001
4-3/8" - E06-57636-001
5-5/16" - E06-57636-002

② PLASTIC FASTENERS J20-03642

③ HAMMER DRIVE PINS 3/4" JR1-36087-002