

Architectural Coatings

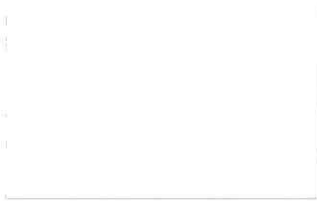
Powder

Wet

Kynar®

Kynar XL®

MESTEK COMMERCIAL DAMPER & LOU STANDARD COLOR



Apollo White



Bone White



Colonial White



Beige



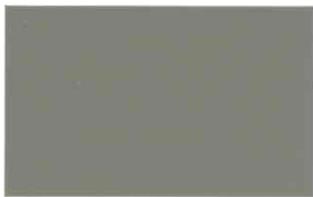
Sierra Tan



Seawolf



Agreeable Grey



Slate Grey



Cadet Grey



Antique Bronze



Regal Brown



Dark Brown



Terra Cotta



Brick Red



Colonial Red



Patina Green



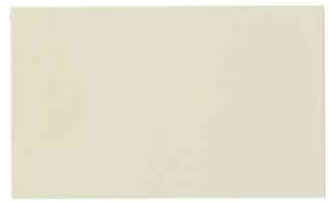
Hemlock Green



Interstate Green

7ER GROUP

SELECTOR



Autumn Mist



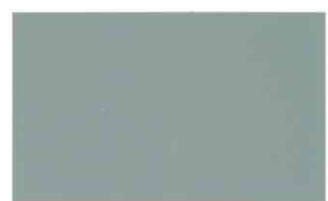
Sandstone



Light Blue



Interstate Blue



Fashion Grey



Charcoal Grey



Statuary Bronze



Coal Black



Banner Red



River Rouge Red

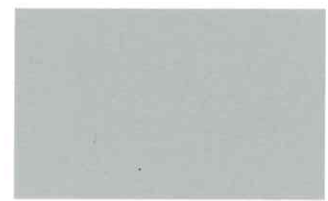


Hartford Green



Boysenberry

Metallic Finishes



El Cajon Silver



Champagne



Light Bronze



Medium Bronze



Dark Bronze

MCDLG 2605-02

MCDLG 2605-02 is a High Performance Fluoropolymer Thermosetting Resin powder paint system that has been utilized in the architectural industry for more than 40 years. MCDLG 2605-02 powder paint has a significantly higher surface hardness; mar resistance and abrasion resistance as compared to liquid based paint systems. Offered in (30) thirty solid stock colors and (5) five metallic stock finishes as seen on this standard color chart. Custom colors are available to match any project (minimum paint purchase required). Our 2605-02 powder paint system meets the stringent 4000 hours of salt spray performance, as required by AAMA 2605-02 as well as 2800 MJ, EMMAQUA (equals 10 year South Florida) and carries a conditional 10 Year Warranty. All of Arrow's powder paints, supports Green Building Initiative / LEED.

MCDLG 2604-02

MCDLG 2604-02 is an Architectural Powder Coating designed for commercial applications and meets stringent criteria of the AAMA 2604-02 specification and has been successfully tested in actual South Florida outdoor weathering. Offered in (30) thirty solid stock colors and (5) five metallic stock finishes as seen on this standard color chart. Our 2604-02-powder paint is engineered to meet the stringent 3000 hours of salt spray performance requirement of AAMA 2604-02 and carries a conditional 5 Year warranty for gloss retention, color fade and chalking resistance.

Property	<u>MCDLG 2605-02</u>	<u>MCDLG 2604-02</u>
Film Thickness	<i>1.5</i>	<i>1.5</i>
Impact On Aluminum Panel	<i>Pass</i>	<i>Pass</i>
Warranty	<i>10 yrs.</i>	<i>5 yrs.</i>
Hardness	<i>3H – 4H</i>	<i>2H</i>
Adhesion	<i>5B</i>	<i>5B</i>
Abrasion Resistance ASTM D 968	<i>Pass</i>	<i>Pass</i>
Humidity	<i>4000 hrs. Blister Rating: Min. 8</i>	<i>3000 hrs. Blister Rating: Min. 8</i>
Salt Spray Test	<i>4000 hrs.</i>	<i>3000 hrs.</i>
South Florida Exposure	<i>2800 MJ, EMMAQUA (equals 10 yrs. South Florida) Gloss retention: > 50% Color Retention: $\Delta E < 5.0$</i>	<i>5 yrs., South Florida Gloss retention: > 40% Color Retention: $\Delta E < 5.0$</i>

Kynar

Kynar 500® resin is a fluoropolymer used by coating formulators as a vehicle in formulating a superior coating that is extremely resistant to chalking and ultra –violet deterioration, and is exceptionally color fast. This coating exceeds all the test requirements of AAMA specification 2605-02 for high performance organic coatings on architectural aluminum extrusions and panels. A warranty is not offered by the licensed applicator or coating manufacturer when coating steel.

Kynar-XL

Same as Kynar 500® with an added clear coat.

Note:

All color chips are intended to be used only as a reference and may not be exact representations of applied powder coating.



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